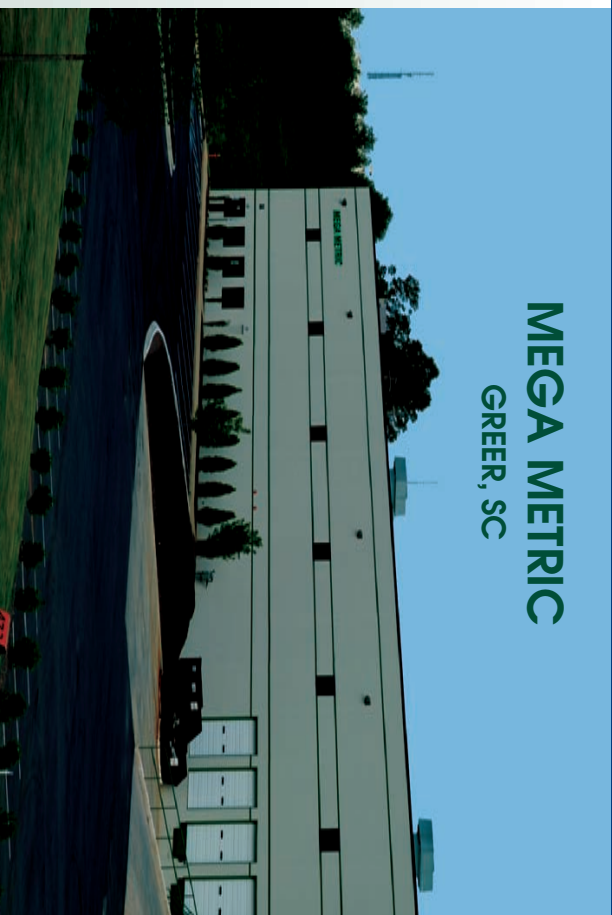


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GREER, SC



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OPERATION MEGA



FINISHED PRODUCTS

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DIVISION OF LINDSTROM METRIC, LLC

By Diameter and Material (Torque Values In Ft. lbs.)

Property Class	M10	M12	M14	M16	M18	M20	M22	M24	M27	M30	M33	M36
8.8	33	60	97	150	201	282	390	499	746	982	1331	1717
10.9	48	85	137	208	287	398	552	750	1051	1383	1875	2407
12.9	58	102	165	250	342	479	664	843	1266	1657	2250	2895

Property Class	M39	M42	M45	M48	M52	M56	M60	M64	M68	M72	M76	M80
8.8	2220	2737	3390	4095	5250	6547	8175	9900	12000	14250	16800	19725
10.9	3120	3840	4762	5775	7387	9225	11475	13950	16950	20100	23625	27600
12.9	3750	4638	5722	6825	9000	11280	13800	17175	20100	24000	28350	33375

Property Class	M85	M90	M95	M100
8.8	24000	28350	33450	39000
10.9	33225	38925	46875	54750
12.9	40125	47700	56250	66000

All shown values are estimates only, therefore Mega Metric neither implies or guarantees these values. The only way to determine a true torque value is by actual application.

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FINISHED PRODUCTS

DIN 975 Threaded Rod (1 meter length)

Property Class 4.6

27 39
30 42
33 45
36 48

ASTM A193 B7

27 39
30 42
33 45
36 48

Threaded Rod can be cut to special lengths as required

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DIN 934 Class 8 Hex Nuts

27	42	64
30	45	72
33	48	80
36	52	90
39	56	100

DIN 125 Flat Washers

27	42
30	48
33	
36	
39	

DIN 934 Class 10 Hex Nuts

27	42	64
30	45	72
33	48	80
36	52	90
39	56	100

DIN 127 Lock Washers

27	42
30	48
33	
36	
39	

ASTM A194 2H Hvy Hex Nuts

27	39
30	42
33	45
36	48

Larger Diameters are available in Flat Washers and Lock Washers



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**FINISHED
PRODUCTS**

Hex Head Cap Screws DIN 931/933 - ISO 4014/4017-8.8

20x200	27x60	30x50	30x260	36x70	36x340	48x120
20x220	27x65	30x60	30x280	36x80	36x360	48x130
20x240	27x70	30x65	30x300	36x90	36x400	48x140
20x250	27x80	30x70	30x340	36x100	42x80	48x150
20x260	27x90	30x80	30x360	36x110	42x90	48x160
20x280	27x100	30x90	30x400	36x120	42x100	48x180
20x300	27x120	30x100	33x60	36x130	42x120	48x200
24x200	27x130	30x110	33x70	36x140	42x130	48x240
24x220	27x140	30x120	33x80	36x150	42x140	48x260
24x240	27x150	30x130	33x90	36x160	42x150	48x300
24x250	27x160	30x140	33x100	36x180	42x160	
24x260	27x180	30x150	33x120	36x200	42x170	
24x280	27x200	30x160	33x140	36x220	42x180	
24x300	27x220	30x180	33x160	36x240	42x200	
24x320	27x240	30x200	33x180	36x250	42x240	
24x340	27x260	30x220	33x200	36x260	42x260	
24x380	27x280	30x240	36x50	36x280	42x300	
24x400	27x300	30x250	36x60	36x300	48x100	

Hex Head Cap Screws are available in longer and or in between lengths and in larger diameters



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Hex Head Cap Screws DIN 931/933 - ISO 4014/4017-10.9

20x200	27x60	30x50	30x260	36x70	36x340	48x120
20x220	27x65	30x60	30x280	36x80	36x360	48x130
20x240	27x70	30x65	30x300	36x90	36x400	48x140
20x250	27x80	30x70	30x340	36x100	42x80	48x150
20x260	27x90	30x80	30x360	36x110	42x90	48x160
20x280	27x100	30x90	30x400	36x120	42x100	48x180
20x300	27x120	30x100	33x60	36x130	42x120	48x200
24x200	27x130	30x110	33x70	36x140	42x130	48x240
24x220	27x140	30x120	33x80	36x150	42x140	48x260
24x240	27x150	30x130	33x90	36x160	42x150	48x300
24x250	27x160	30x140	33x100	36x180	42x160	
24x260	27x180	30x150	33x120	36x200	42x170	
24x280	27x200	30x160	33x140	36x220	42x180	
24x300	27x220	30x180	33x160	36x240	42x200	
24x320	27x240	30x200	33x180	36x250	42x240	
24x340	27x260	30x220	33x200	36x260	42x260	
24x380	27x280	30x240	36x50	36x280	42x300	
24x400	27x300	30x250	36x60	36x300	48x100	

Hex Head Cap Screws are available in longer and or in between lengths and in larger diameters



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Socket Head Cap Screws DIN 912 - ISO 4762 - 12.9

20x200	27x70	30x70	30x280	36x190	42x170
20x220	27x80	30x80	30x290	36x200	42x180
20x240	27x90	30x90	30x300	36x220	42x200
20x250	27x100	30x100	30x350	36x230	42x240
20x260	27x110	30x110	30x380	36x240	42x260
20x280	27x120	30x120	30x400	36x250	42x280
20x300	27x130	30x130	36x50	36x260	42x300
24x200	27x140	30x140	36x60	36x280	48x100
24x220	27x150	30x150	36x70	36x290	48x120
24x240	27x160	30x160	36x80	36x300	48x130
24x250	27x180	30x170	36x90	36x350	48x140
24x260	27x200	30x180	36x100	36x380	48x150
24x280	27x220	30x190	36x110	36x400	48x160
24x300	27x240	30x200	36x120	42x100	48x180
24x320	27x260	30x220	36x130	42x120	48x200
24x340	27x280	30x230	36x140	42x130	48x240
24x380	27x300	30x240	36x150	42x140	48x260
24x400	30x50	30x250	36x160	42x150	48x280
27x60	30x60	30x260	36x180	42x160	48x300

M39 and M45 are no longer included in DIN 912

M27, M33, M39 and M45 are no longer included in ISO 4762

Socket Head Cap Screws are available in longer and or in between lengths and in larger diameters



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